

Establish the load input to the ground

- Know your lift details:
 - What is the weight of the load and rigging equipment?
 - What is the crane's configuration to perform the lift?
- Use the OEM software or CICA Outrigger App estimate to calculate the pressure of each tyre/outrigger/track on the ground. If OEM software isn't available, use the simplified estimate.
 - Do this for the crane lift configuration and empty hook with high boom angle configuration to assess common maximum ground pressure conditions.

Investigate the ground capacity

(Do this for the entire lift pad or travel route of the crane)

- Determine the type of ground the crane is operating on and its allowable ground pressure.
 - The ground pressure is usually estimated visually by the crane operator when lifting smaller capacity loads.
 - However, certification of the allowable ground pressure must be obtained from a geo-technical engineer.
 - Double check that weather doesn't change the ground capacity on the day of the lift.
- Does the maximum allowable ground pressure need to be reduced due to hazards in the area (e.g. pits/soft spots/ excavations, underground services)?
 - Remember the 1:1 rule when operating near excavations.



Maximum permissible ground pressure (PMAX) (tonnes per m2)

Ground type	Max. Pressure
Hard rock	200
Shale rock and sandstone	80
Compacted gravel (up to 20% sand)	40
Asphalt	20
Compacted sand	20
Stiff clay (dry)	20
Soft clay (dry)	10
Loose sand	10
Wet clay	Less than 10

Remember the more complex the lift, the more detailed the consultation required!

Transfer the crane load into the ground

- Calculate the minimum area of the pad or mat using the formula: Area = Load Pressure
- Are timbers set-up level and do they feature a minimum cross section of 200mm x 75mm?
- Are Bog mats required? If so, who is certifying the bog mat design? Are they competent?



Timber Pad



Bog Mat

- Once the crane has been set up Manitor the ground for sottling or compaction under lo
 - Monitor the ground for settling or compaction under load. Verify the crane is still level. This should be carried out throughout the day.
 - Verify that the lift plan includes the correct details, including known load and rigging weights, and working radius.

Following the above steps, and compliance with the lift plan

- Continue further inspection of ground conditions after significant weather events.
- Ensure records are available to verify that what was required to be completed has been completed in accordance with the documented process/system.

Setup

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